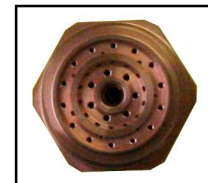


Punta da Taglio

Cutting Nozzle

Mod. **SL/AV**

Serie	Art. n. P. / N.
SL/AV 18	96518
SL/AV 20	96520
SL/AV 22	96522
SL/AV 26	96526
SL/AV 33	96533
SL/AV 36	96536



Costruzione: Monoblocco Rame

Filetetto standard 30 mm

Filetetto a richiesta 28 mm / Cod. **96533-28**

Punta a miscelazione interna

Doppia corona miscelata

Punta da taglio Bramme / Billette

Cannello da taglio: Mod. **SL/CAV**

Construction: Copper monoblock

Standard thread 30 mm

Upon request thread 28 mm / Cod. **96533-28**

Self mixing cutting nozzle

Double mixed crowns

Cutting nozzle for Slab and Billet cutting

Cutting torch: Style **SL/CAV**

Construction: monobloc Cuivre

Filet standard 30 mm

Filet à la demande du client 28 mm / Cod. **96533-28**

Buse avec mélange interne

Double couronne mélangeuse

Buse de coupe Brames / Billettes

Chalumeau de coupe: Mod. **SL/CAV**

Construcción: monobloque en cobre

Hilo èstandard 30 mm

Hilo para requerimiento 28 mm / Cod. **96533-28**

Boquilla a mezcla interior

Doble corona mixtos

Boquilla de corte Planchones / Palanquillas

Soplete de corte: Mod. **SL/CAV**

SL/AV Style		18	20	22	26	33	36
Cutt. Oxygen	Bar	18	17	16	13	11	9
Heat. Oxygen		1,5 - 2,5					
Methane		0,5 - 1,5					
Propane	Nmc/h	0,5 - 0,8					
Cutt. Oxygen		30	33	36	42	55	61
Heat. Oxygen		23 - 26					
Methane		20 - 30					
Propane		9 - 12					
Kerf	mm	5,5	5,7	6,0	6,5	8,0	9,0
Burr		5,0	5,5	6,0	7,0	8,0	9,0
Distance		100 - 140					
Noise	Db	104					

Velocità di taglio / Cutting speed mm/min.				
Spessore Thickness	Temp. Temp.	20°	600°	800°
120 mm		354	576	622
150 mm		300	510	530
200 mm		240	430	460
220 mm		224	400	430
250 mm		200	360	390
300 mm		170	300	330
400 mm		110	210	230

Materiale / Material : Carbon Steel < 0,3% C. eq.

Purezza / Purity O2 : 99,7%

Pressioni / Pressure: al cannello / at torch inlet

Punte / Nozzle : Nuove / New



SALDOTECNICA

LIGURE