

Buse de Coupe Boquilla de Corte

Mod. **SL/AVC**



Serie	Art. n. P. / N.
SL/AVC 18	96550
SL/AVC 20	96551
SL/AVC 22	96552
SL/AVC 26	96553
SL/AVC 33	96554
SL/AVC 36	96555
SL/AVC 40	96556

Costruzione: Monoblocco rame
Filetetto standard 30 mm
Filetetto a richiesta 28 mm / Cod. **96553-28**
Punta a miscelazione esterna
Punta da taglio Bramme / Billette
Cannello da taglio: Mod. **SL/CAV**

Construction: Copper monoblock
Standard thread 30 mm
Upon request thread 28 mm / Cod. **96553-28**
Post mixing cutting nozzle
Cutting nozzle for Slab and Billet cutting
Cutting torch: Style **SL/CAV**

Construction: monobloc Cuivre
Filet standard 30 mm
Filet à la demande du client 28 mm / Cod. **96553-28**
Buse avec mélange externe
Buse de coupe Brames / Billettes
Chalumeau de coupe: Mod. **SL/CAV**

Construcción: monobloque en Cobre
Hilo èstandard 30 mm
Hilo para requerimiento 28 mm / Cod. **96543-28**
Boquilla a mezcla exterior
Boquilla de corte Planchones / Palanquillas
Soplete de corte: Mod. **SL/CAV**

SL/AVC Style		18	20	22	26	33	36
Cutt. Oxygen	Bar	18	17	16	13	11	9
Heat. Oxygen		2,0 - 3,0					
Methane		1,5 - 2,5					
Propane		0,7 - 1,5					
Cutt. Oxygen	Nmc/h	30	33	36	42	55	61
Heat. Oxygen		23 - 26					
Methane		30 - 40					
Propane		12 - 20					
Kerf	mm	5	5,2	5,5	6,0	7,0	8,0
Burr		4,0	4,5	5,0	6,0	7,0	8,0
Distance		100 - 160					
Noise	Db	110					

Velocità di taglio / Cutting speed mm/min.				
Spessore Thickness	Temp. Temp.	20°	600°	800°
120 mm		407	662	715
150 mm		345	586	609
200 mm		276	494	529
220 mm		257	460	494
250 mm		230	414	448
300 mm		195	345	379
400 mm		126	241	264

Materiale / Material : Carbon Steel < 0,3% C. eq.

Purezza / Purity O2 : 99,7%

Pressioni / Pressure: al cannello / at torch inlet

Punte / Nozzle : Nuove / New

