

Buse de Coupe Boquilla de Corte

Mod. **SL/AVM**



Serie	Art. n. P. / N.
SL/AVM 18	96618
SL/AVM 20	96620
SL/AVM 22	96622
SL/AVM 26	96626
SL/AVM 33	96633
SL/AVM 36	96636

Costruzione: Monoblocco Rame
 Filetetto standard 30 mm
 Filetetto a richiesta 28 mm / Cod. **96633-28**
 Punta a miscelazione interna
 Singola corona miscelata
 Punta da taglio Bramme / Billette INOX
 Cannello da taglio: Mod. **SL/CAV**

Construction: Copper monoblock
 Standard thread 30 mm
 Upon request thread 28 mm / Cod. **96633-28**
 Self mixing cutting nozzle. Single mixed crown
 Cutting nozzle for STAINLESS steel Slab and Billet cutting .
 Cutting torch: Style **SL/CAV**

Construction: monobloc Cuivre
 Filet standard 30 mm
 Filet à la demande du client 28 mm / Cod. **96633-28**
 Buse avec mélange interne
 Double couronne mélangeuse
 Buse de coupe Brame / Billettes INOXYDABLE
 Chalumeau de coupe: Mod. **SL/CAV**

Construcción: monobloque en Cobre
 Hilo estándar 30 mm
 Hilo para requerimiento 28 mm / Cod. **96633-28**
 Boquilla a mezcla interior
 Doble corona mixtos
 Boquilla de corte Planchones / Palanquillas INOX
 Soplete de corte: Mod. **SL/CAV**

SL/AVM Style		18	20	22	26	33	36
Cutt. Oxygen	Bar	17	16	15	12	10	8
Heat. Oxygen		1 - 2					
Methane		0,5 - 1,5					
Propane		0,3 - 0,5					
Cutt. Oxygen	Nmc/h	28	30	33	40	50	55
Heat. Oxygen		15 - 20					
Methane		20 - 30					
Propane		5 - 10					
Kerf	mm	5,5	5,7	6,0	6,5	8,0	9,0
Burr		5,0	5,5	6,0	7,0	8,0	9,0
Distance		50 - 100					
Noise	Db	104					

Velocità di taglio / Cutting speed mm/min.				
Spessore Thickness	Temp. Temp.	20°	600°	800°
120 mm		283	460	497
150 mm		240	408	424
200 mm		192	344	368
220 mm		179	320	344
250 mm		120	288	312
300 mm		136	240	264
400 mm		88	168	184

Materiale / Material : Carbon Steel < 0,3% C. eq.

Purezza / Purity O2 : 99,7%

Pressioni / Pressure: al cannello / at torch inlet

Punte / Nozzle : Nuove / New

