

# Buse de Coupe Boquilla de Corte

## Mod. **SL/MCE**



Serie	Art. n. P. / N.
SL/MCE 20	96700E-20
SL/MCE 25	96700E-25
SL/MCE 30	96700E-30
SL/MCE 32	96700E-32
SL/MCE 40	96700E-40
SL/MCE 60	96700E-60

Costruzione: Monoblocco Rame  
Sede Conica  
Punta a miscelazione esterna  
Punta da taglio Bramme / Billette  
Cannello da taglio: Mod. **SL/CMCE**

Construction: Copper monoblock  
Conical seat  
Post mixing cutting nozzle  
Cutting nozzle for Slab and Billet cutting  
Cutting torch: Style **SL/CMCE**

Construction: monobloc Cuivre  
Siège cônica  
Buse avec mélange externe  
Buse de coupe Brames / Billettes  
Chalumeau de coupe: Mod. **SL/CMCE**

Construcción: monobloque en Cobre  
Asiento cónico  
Boquilla a mezcla exterior  
Boquilla de corte Planchones / Palanquillas  
Soplete de corte: Mod. **SL/CMCE**

SL/MCE Style		20	25	30	32	40	60
<b>Cutt. Oxygen</b>	Bar	18	16	14	13	11	10
<b>Heat. Oxygen</b>		2,0 - 3,5					
<b>Methane</b>		1,5 - 2,5					
<b>Propane</b>	Nmc/h	0,5 - 1,0					
<b>Cutt. Oxygen</b>		33	35	45	50	65	85
<b>Heat. Oxygen</b>		23 - 30					
<b>Methane</b>		30 - 36					
<b>Propane</b>	mm	9 - 15					
<b>Kerf</b>		4,5	5,5	6,0	6,5	7,0	9,0
<b>Burr</b>		4,0	5,0	5,5	6,0	7,5	8,0
<b>Distance</b>	Db	140 - 220					
<b>Noise</b>		110					

Velocità di taglio / Cutting speed mm/min.				
Spessore Thickness	Temp. Temp.	20°	600°	800°
120 mm		450	732	790
150 mm		381	648	699
200 mm		305	546	584
220 mm		285	511	549
250 mm		254	457	495
300 mm		216	381	419
400 mm		139	262	289

Materiale / Material : Carbon Steel < 0,3% C. eq.  
Purezza / Purity O2 : 99,7%  
Pressioni / Pressure: al cannello / at torch inlet  
Punte / Nozzle : Nuove / New

