

Punta da Taglio Cutting Nozzle

Mod. SL/MDR

Serie	Art. n. P. / N.
SL/MDR 36	96750
SL/MDR 33	96751
SL/MDR 30	96752
SL/MDR 26	96753
=	=
=	=



Costruzione: Monoblocco Rame

Sede Conica

Punta a miscelazione interna

Doppia corona miscelata

Punta da taglio Bramme / Billette

Cannello da taglio: Mod. **SL/CMC**

Construction: Copper monoblock

Conical seat

Self mixing cutting nozzle

Double mixed crowns

Cutting nozzle for Slab and Billet cutting

Cutting torch: Style **SL/CMC**

Construction: monobloc Cuivre

Siège cônica

Buse avec mélange interne

Double couronne mélangeuse

Buse de coupe Brame / Billettes

Chalumeau de coupe: Mod. **SL/CMC**

Construcción: monobloque en Cobre

Asiento cónico

Boquilla a mezcla interior

Doble corona mixtos

Boquilla de corte de Planchones / Palanquillas

Soplete de corte: Mod. **SL/CMC**

SL/MDR Style	=	=	26	30	33	36
Cutt. Oxygen	Bar		14	12	11	9
Heat. Oxygen			2,0 - 3,0			
Methane			1,0 - 2,5			
Propane			0,5 - 0,8			
Cutt. Oxygen	Nmc/h		42	48	55	61
Heat. Oxygen			23 - 26			
Methane			30 - 36			
Propane			9 - 12			
Kerf	mm		6,0	6,5	8,0	9,0
Burr			6,0	7,0	8,0	9,0
Distance			100 - 140			
Noise	Db		104			

Velocità di taglio / Cutting speed mm/min.				
Spessore Thickness	Temp. Temp.	20°	600°	800°
120 mm		354	576	622
150 mm		300	510	530
200 mm		240	430	460
220 mm		224	400	430
250 mm		200	360	390
300 mm		170	300	330
400 mm		110	210	230

Materiale / Material : Carbon Steel < 0,3% C. eq.

Purezza / Purity O2 : 99,7%

Pressioni / Pressure: al cannello / at torch inlet

Punte / Nozzle : Nuove / New



SALDOTECNICA

LIGURE

Buse de Coupe Boquilla de Corte

Mod. **SL/MC**



Serie	Art. n. P. / N.
SL/MC 30	96700
SL/MC 38	96701
SL/MC 40	96702
SL/MC 45	96703
SL/MC 60	96704
SL/MCL	xx

Costruzione: Monoblocco Rame
Sede Conica
Punta a miscelazione interna
Punta da taglio Bramme / Billette
Cannello da taglio: Mod. **SL/CMC**
Versione **MCL** lunga L. 270 / 350 mm

Construction: Copper monoblock
Conical seat
Self mixing cutting nozzle
Cutting nozzle for Slab and Billet cutting
Cutting torch: Style. **SL/CMC**
MCL Style Length L. 270 / 350 mm

Construction: monobloc Cuivre
Siège cônica
Buse avec mélange interne
Buse de coupe Brame / Billettes:
Chalumeau de coupe: Mod. **SL/CMC**
Version **MCL** long L.270 / 350 mm

Construcción: monobloque en Cobre
Asiento cónico
Boquilla a mezcla interior
Boquilla de corte de Planchones / Palanquillas
Soplete de corte: Mod. **SL/CMC**
Versión **MCL** largo L.270 / 350 mm

SL/MC Style		30	38	40	45	60	=
Cutt. Oxygen	Bar	10	9	8	6	6	
Heat. Oxygen				1,0 - 2,0			
Methane				0,5 - 1,2			
Propane				0,3 - 0,6			
Cutt. Oxygen	Nmc/h	45	55	60	80	100	=
Heat. Oxygen				10 - 15			
Methane				15 - 20			
Propane				5 - 10			
Kerf	mm	6,0	7,0	7,5	8,5	10,0	=
Burr		5,5	6,5	7,0	8,0	9,0	=
Distance				50 - 100			
Noise	Db			104			

Velocità di taglio / Cutting speed mm/min.				
Spessore Thickness	Temp. Temp.	20°	600°	800°
120 mm		283	460	497
150 mm		240	408	424
200 mm		192	344	368
220 mm		179	320	344
250 mm		120	288	312
300 mm		136	240	264
400 mm		88	168	184

Materiale / Material : Carbon Steel < 0,3% C. eq.

Purezza / Purity O2 : 99,7%

Pressioni / Pressure: al cannello / at torch inlet

Punte / Nozzle : Nuove / New

