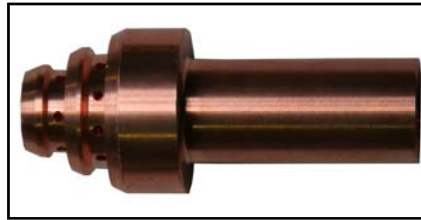


# Buse de Coupe Boquilla de Corte

Mod. **SL/TL**



Serie	Art. n. P. / N.
SL/TL	96720

Costruzione: Monoblocco Rame  
Sede Conica  
Punta a miscelazione esterna  
Punta da taglio Lamiera / Piastroni  
Cannello da taglio: Mod. **SL/CMCE**

Construction: Copper monoblock  
Conical seat  
Post mixing cutting nozzle  
Plate cutting nozzle  
Cutting torch: Style **SL/CMCE**

Construction: monobloc Cuivre  
Siège cônica  
Buse avec mélange externe  
Buse de coupe Tôles / Plaques  
Chalumeau de coupe: Mod. **SL/CMCE**

Construcción: monobloque en Cobre  
Asiento cónico  
Boquilla a mezcla exterior  
Boquilla de corte Laminas / Planchas  
Soplete de corte: Mod. **SL/CMCE**

SL/TL Style		
<b>Cutt. Oxygen</b>	Bar	10 - 14
<b>Heat. Oxygen</b>		1 - 1,8
<b>Methane</b>		0,8 - 1,2
<b>Propane</b>		0,5 - 0,8
<b>Cutt. Oxygen</b>	Nmc/h	40
<b>Heat. Oxygen</b>		20
<b>Methane</b>		12
<b>Propane</b>		8
<b>Kerf</b>	mm	4 - 6
<b>Burr</b>		2 - 4
<b>Distance</b>		60 ÷ 100
<b>Noise</b>	Dba	104

Velocità di taglio / Cutting speed mm/min.				
Spessore Thickness	Temp. Temp.	20°	600°	800°
20 mm		552	840	=
40 mm		504	744	=
60 mm		408	600	=
80 mm		300	456	=
100 mm		216	348	=
120 mm		144	252	=
140 mm		108	144	=

Materiale / Material : Carbon Steel < 0,3% C. eq.

Purezza / Purity O2 : 99,7%

Pressioni / Pressure: al cannello / at torch inlet

Punte / Nozzle : Nuove / New

