

# Buse de Coupe Boquilla de Corte

Mod. **SL/MC**



Serie	Art. n. P. / N.
SL/MC 30	96700
SL/MC 38	96701
SL/MC 40	96702
SL/MC 45	96703
SL/MC 60	96704
SL/MCL	xx

Costruzione: Monoblocco Rame  
Sede Conica  
Punta a miscelazione interna  
Punta da taglio Bramme / Billette  
Cannello da taglio: Mod. **SL/CMC**  
Versione **MCL** lunga L. 270 / 350 mm

Construction: Copper monoblock  
Conical seat  
Self mixing cutting nozzle  
Cutting nozzle for Slab and Billet cutting  
Cutting torch: Style. **SL/CMC**  
**MCL** Style Length L. 270 / 350 mm

Construction: monobloc Cuivre  
Siège cônica  
Buse avec mélange interne  
Buse de coupe Brame / Billettes:  
Chalumeau de coupe: Mod. **SL/CMC**  
Version **MCL** long L.270 / 350 mm

Construcción: monobloque en Cobre  
Asiento cónico  
Boquilla a mezcla interior  
Boquilla de corte de Planchones / Palanquillas  
Soplete de corte: Mod. **SL/CMC**  
Versión **MCL** largo L.270 / 350 mm

SL/MC Style		30	38	40	45	60	=
<b>Cutt. Oxygen</b>	Bar	10	9	8	6	6	
<b>Heat. Oxygen</b>		1,0 - 2,0					
<b>Methane</b>		0,5 - 1,2					
<b>Propane</b>	Nmc/h	0,3 - 0,6					
<b>Cutt. Oxygen</b>		45	55	60	80	100	=
<b>Heat. Oxygen</b>		10 - 15					
<b>Methane</b>	mm	15 - 20					
<b>Propane</b>		5 - 10					
<b>Kerf</b>		6,0	7,0	7,5	8,5	10,0	=
<b>Burr</b>		5,5	6,5	7,0	8,0	9,0	=
<b>Distance</b>		50 - 100					
<b>Noise</b>	Db	104					

Velocità di taglio / Cutting speed mm/min.				
Spessore Thickness	Temp. Temp.	20°	600°	800°
120 mm		283	460	497
150 mm		240	408	424
200 mm		192	344	368
220 mm		179	320	344
250 mm		120	288	312
300 mm		136	240	264
400 mm		88	168	184

Materiale / Material : Carbon Steel < 0,3% C. eq.

Purezza / Purity O2 : 99,7%

Pressioni / Pressure: al cannello / at torch inlet

Punte / Nozzle : Nuove / New

